



# Fitting Instructions

TOWBAR B1A  
For MINI SALOONS

## MATERIALS

A	1	Shaped Cross Bar
C	1	Centre Tube with international facing to ISO 3853 (BS AU114)
C1	2	Shaped Cleats
D	5	M6 x 25mm Bolts, Nuts and Lock Washers
D1	2	Clamping Strips (2 Holes)
E	2	M10 x 25mm Bolts, Nuts and Lock Washers
F	1	M8 x 75mm Bolt, Nut and Lock Washer
G	2	M8 x 25mm Bolts, Nuts and Lock Washers and Large Flat Washers (40mm O.D.)
CB	2	M16 x 50mm Coupling Bolts, Nuts and Lock Washers

## FITTING

1. Remove the central fixing from the bumper and attach Cross Bar (A) underneath the body flange hard forward against the body. Drill up four holes (D) and attach with the Spreader Strips (D1) above the lip.
2. Loosely attach Centre Tube (C) to the cross bar with Bolts (E).
3. Attach front Cleats (C1) to the centre tube with Bolt (F) and offer up centrally to the floor. Remove the rear seat and drill up for Bolts (G). Attach with large washers above the floor (remove mastic compound to ensure correct seating). Finally tighten all bolts.

Please refer to the vehicle specification for the trailer weight and nose limits, which **must be observed**.

**Recommended torque settings:** M8 - 27Nm, M10 - 53 Nm, M12 - 95 Nm, M14 - 150 Nm, M16 - 214 Nm

